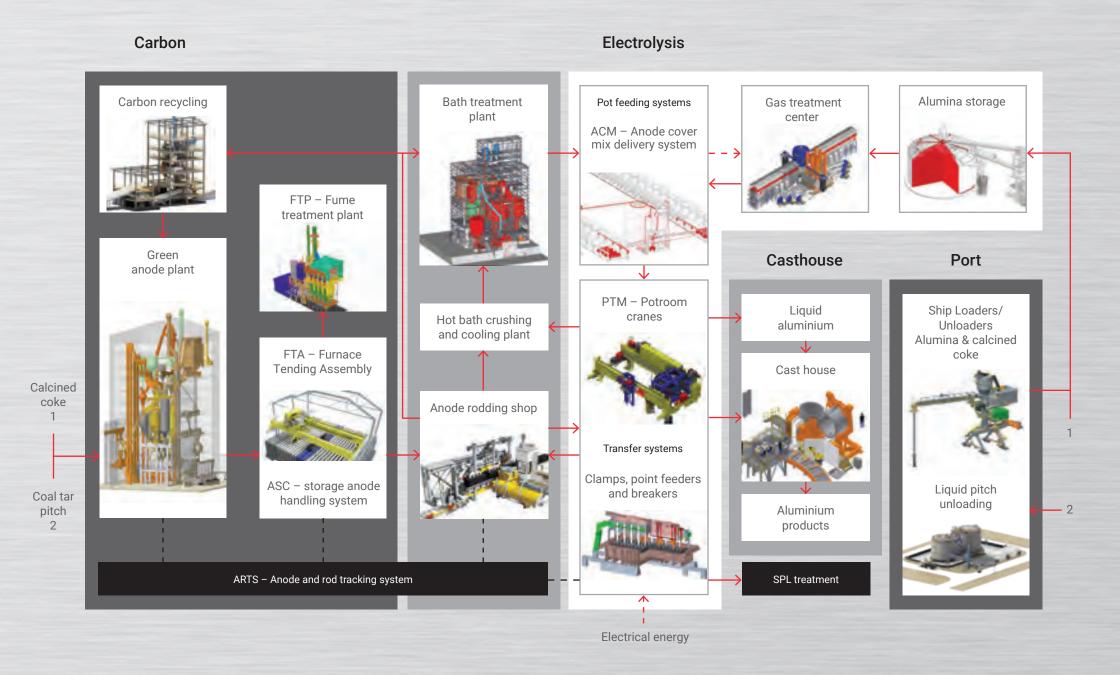
# **ALUMINIUM** Global solution provider to the complete primary aluminium process TOGETHER TOWARDS PERFORMANCE

### Global solution provider to the complete primary aluminium process



# A global vision that delivers total efficiency

REEL is a global leader in delivering complex and robust lifting and handling equipment to sectors where safety and reliability are major concerns. As an integrated engineering company, we design, manufacture, commission and maintain high-performance solutions adapted to everevolving markets and client requirements.

Over 75- year track record of excellence and 2,400 dedicated employees make us the partner of choice in the energy, aeronautics, offshore, defence, metallurgy, industry and environmental sectors. We work closely with clients to improve their production processes, providing solutions that are integrated, sustainable and optimised, both technically and economically.

#### Our aluminium businesses

Through our entities and brands REEL Alesa, NKM Noell Special Cranes, REEL COH and our new companies: REEL Möller, and the former aluminium business of OUTOTEC now business unit Anode & Casting, and former GE environment control solution division we cover the complete primary aluminum process.

We provide customised solutions that address aluminium industry challenges and complexities for clients worldwide. Our end-to-end lifting and materials handling equipment and services accelerate process automation, maximise smelter performance and safeguard employee health and safety.

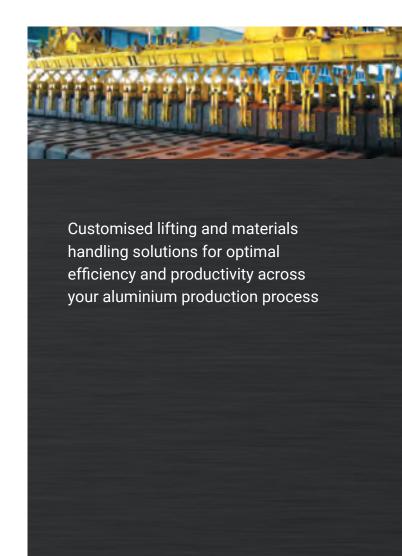
TOGETHER TOWARDS PERFORMANCE.

# High performance, enhanced competitiveness

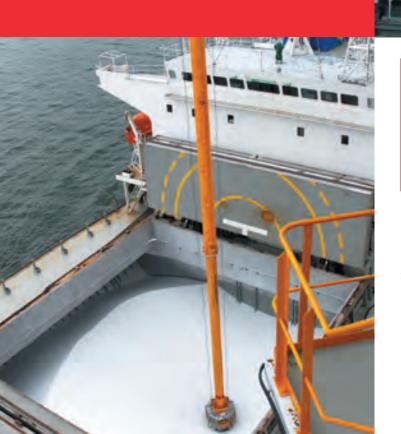
Our goal is to optimise your processes and performance, while reducing your plants' environmental footprint. Whether for greenfield or brownfield operations, our broad portfolio of innovative and proven technologies will boost your competitiveness. Continuously investing in new technologies enables us to further sharpen your competitive edge.

With five manufacturing sites on three continents, we're recognised for our responsiveness, flexibility and deep expertise in aluminium production process integration and automation. We understand the demands of your operating environment and tailor our solutions to meet these demands. Our focus is on adding value at every step, from engineering and project management, to procurement and manufacturing, to site works and maintenance.

WHETHER YOU NEED TO UPGRADE, REPLACE OR INCREASE CAPACITY, OUR EXPERTS HAVE THE RIGHT SOLUTION FOR YOU.



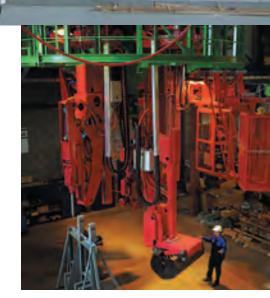
# EXCELLENCE IN GLOBAL SUPPLY



5
MANUFACTURING
SITES WORLDWIDE

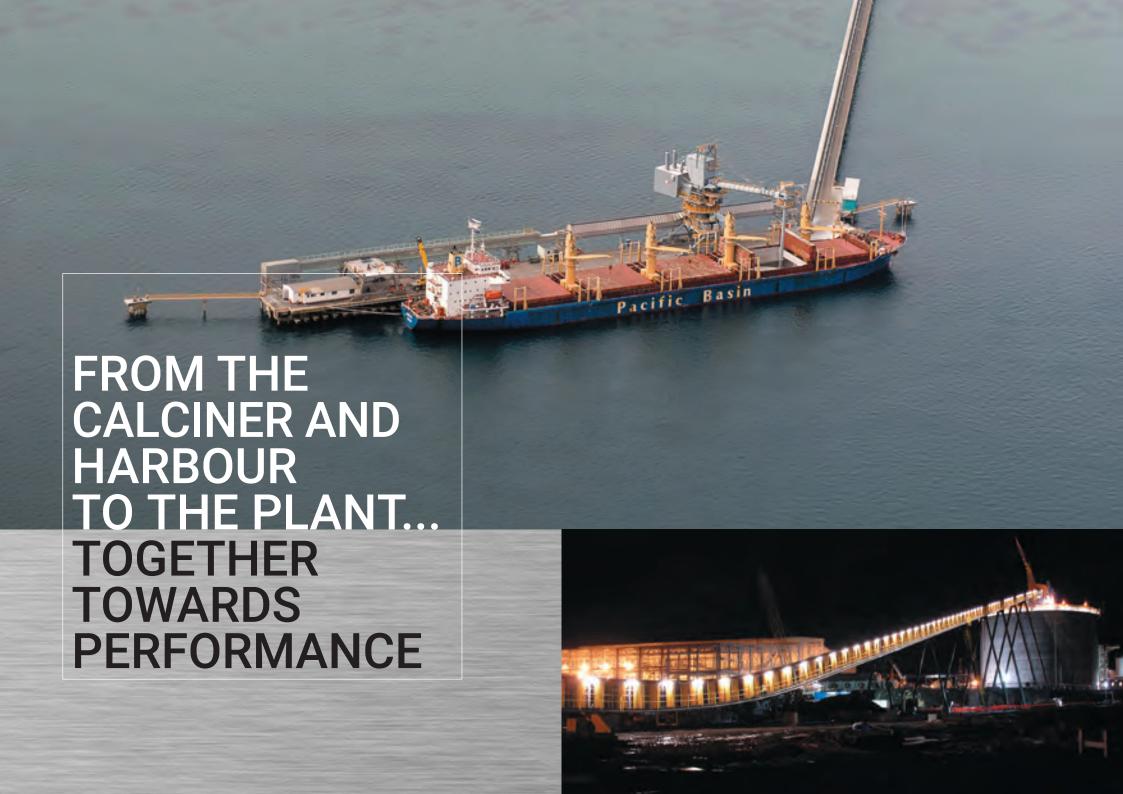
2,400
HIGHLY SKILLED
EMPLOYEES

LEADING-EDGE MECHANICAL, ELECTRICAL AND INSTRUMENTATION AND CONTROL (I&C) KNOW-HOW



From left to right

Ship unloading; furnace tending assemblies and anode handling; pot tending machines





Storage systems

Ship loaders/unloaders

Dense/solid phase and other conveying systems

Potfeed e.g. HyperDense Phase Systems ( $HDPS^{TM}$ )

Dosing devices

Centrifugal blowers

Bath and carbon recycling plant systems

Pot process control systems

Electrolysis handling equipment

Carbon: rodding and anode handling systems; baking furnace lifting solutions



From left to right

Alumina handling; pot tending machines; pot alumina feeding





#### Casthouse solutions

#### Rodding shop applications

Basic and detailed engineering for any plant solution

Proprietary and key equipment supply

Site supervision, commissioning, and start-up services

Complete turnkey plant deliveries

Plant retrofit and machinery upgrade services

### Paste plant applications

Screening & crushing of calcined coke & recycled anode scrap for fraction classification

Fine milling of undersize coke material using an air-swept ball mill or vertical mill

Proportioning and preheating of dry material fractions, and mixing with binder pitch for production of homogenous anode paste

Vibrocompacting of green anode blocks

Water-cooling of green anode blocks by spraying or submersion

Pitch fume treatment system (thermal oxidation or dry scrubbing)

Heat transfer medium for generation and distribution of process heat

Fully automated plant solution with remote process operation, monitoring, and analysis via intuitive graphical interface



anode casting station and pouring car

# An exhaustive range of state-of-the-art, innovative, environmental control solutions

With more than 230 installations worldwide, our leading environmental control solutions have evolved over the past 60 years to cope with increasing pot amperage, more stringent environmental regulations and maximum return of valuable materials to the process.







#### Gas Treatment Centres (GTCs), including SOx wet scrubbing

Based on our innovative ABART technology, delivering maximum environmental performance.

#### Fume Treatment Centres (FTCs)

Our novel FTC is designed around our unique integrated gas conditioning and energy recovery heat exchanger (AHEX).

#### Solutions for SOx wet scrubbing

These includes centralized wet scrubbing systems or distributed at each filter, based on seawater or NaOH.

#### Solutions for gas cooling and energy recovery

Including water cooling systems and heat exchangers, specifically developed to address the specific challenges arising from pot gases and baking furnace fumes.

#### Solutions for minimizing roof vent emissions

Our portfolio of solution covers all sources of emissions and includes boosted suction systems, solutions for spent anode...

#### Material Handling equipment

These include the most reliable potfeed systems (HDPS and AlFeed), with limited dust entrainment.

### A team of highly

#### experienced professionals

Whether you are looking for help to develop long-term environmental roadmaps, support a production increase program, address tightening regulations or build a new treatment unit on a turnkey basis, including material handling, REEL ECS is your partner of choice. We offer service agreements and spare parts.

We will support you regardless of your project's size – from small upgrades to major greenfield smelters.

Our team of highly experienced professionals will help you identify the most relevant solutions considering your specific constraints and will support you all in the way to its final implementation, and beyond.



### Primary Alumina, Secondary Alumina, Crushed Bath and Aluminum Fluoride

Silo Technology:

- 85.000 m<sup>3</sup> and more
- Silo feeding, anti segregation system
- Silo discharge systems

TURBUFLOW® Dense Phase Conveying System

Direct Pot Feeding Systems:

- Combined dense phase/Möller Fluidflow® system
- 100% Fluidflow® system

Airlift Systems:

- 600t/h and more

Truck/Wagon Loading and Unloading Systems

Complete pneumatic fly ash handling and wood pellets transport systems

Pneumatic long distance transport: TURBUFLOW® and Multi-TTS Systems

Large capacity silos: Long term storage (up to 40,000 t)

Dust free dry ash loading systems: Road and rail tankers, ships for wet ash conditioner and open truck loading equipment

Coal fuel injection and ash removal technologies

Lime supply and storage for desulphurization plants

Mechanical silo discharge and dosing systems

Complete system for refuse combustion plants



# Committed to your success, every step of the way

The moment you partner with us, we get into high gear. And you get a highly knowledgeable partner that's fully committed to ensuring your success. Whatever area of your operations we're optimising, our goal is always to exceed your expectations.

From the initial concept to project execution and comprehensive after-sales services, every REEL employee assigned to your project is focused on the same thing: delivering excellence, on time and within budget, while fostering a zero harm culture.

A dedicated project management team draws on industry best practices to minimise your operation and maintenance costs as well as optimise your lifecycle management. Integrating the latest technologies allows us to take your operations to a whole new level of efficiency and productivity. This is our commitment to you.

## EXPERT PROJECT MANAGEMENT AND AFTER-SALES SERVICES











From feasibility studies to turnkey project execution (brownfield, greenfield and creep projects)

Equipment and key components supply

Spare parts

Process and equipment evaluation

Assistance in continuous improvement programmes

On-site training

Maintenance and site assistance

Pot tending machine; anode jacking frame



### A trusted partner

Over the past seven decades, we've built a reputation as the industry's most trusted partner. An unwavering commitment to our values and to your success lies at the heart of this reputation. So does our determination to foster a zero harm culture that ensures the health and safety of your employees as well as our own.

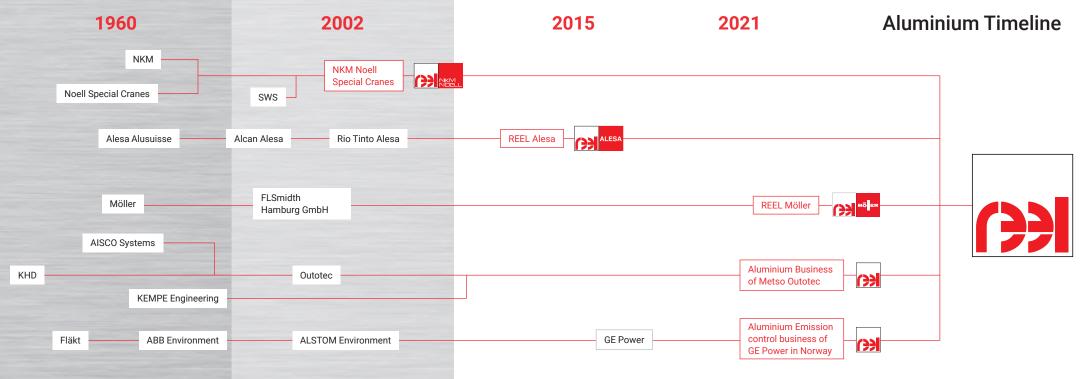
Safety is both an absolute priority and shared culture at REEL. Optimal performance requires complete safety. At REEL, they go hand in hand. A dedicated safety team oversees every activity on your site. We hold more than 120 safety training sessions annually to embed our zero harm mindset across our organisation. Our comprehensive safety tools and management system also help keep employees and contractors healthy and safe.

120 SAFETY TRAINING SESSIONS ANNUALLY

# OUR VALUES

Performance
Customer satisfaction
Respect
Commitment
REEL spirit
Passion

















**REEL ALESA AG** 

REEL ALESA Ltd

REEL ALESA SAS

**REEL Norway AS** 

REEL Möller GmbH

REEL GmbH NKM Noell Special Cranes™

REEL GmbH

REEL GmbH NKM Noell Special Cranes™

REEL ALUMINIUM Inc

REEL ALUMINIUM Pty Ltd

REEL India Limited

REEL (China) Industrial Technology Co., Ltd

NNX Trading (Xiamen) Co Ltd

NKM Noell Sibir LLC

REEL Middle East Dubai

REEL Middle East Bahrain

France

Norway

Germany

Germany

Germany

Canada

India

China

China

Bahrain

Australia

The Netherlands

Russian Federation

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